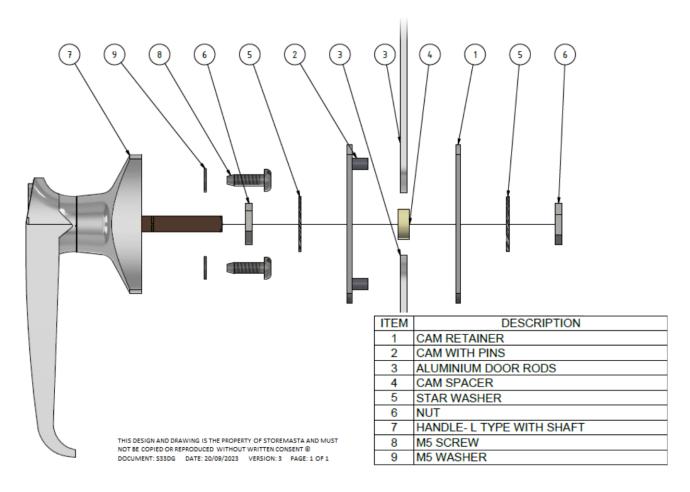
## S33DG | L-Handle Assembly For Safety Cabinets



## **NOTE:**

- Remove inspection plates and handle parts from door, take note of the upper door rod
  position and spring attachment to upper inspection plate
- 2. Fasten new handle to door skin using the M5 screws and flat washers
- 3. Screw onto spindle M10 NUT till 10mm from back face of handle
- 4. Place **STAR WASHER** onto spindle
- 5. Ensure handle is in vertical position and place the **CAM WITH PINS** onto spindle in the vertical position
- 6. Place **CAM SPACER** onto spindle
- 7. Insert and place upper and lower **DOOR RODS** on the cam pins
- 8. Place **CAM RETAINER** onto spindle ensuring the pins align and the retainer is hard against the spacer
- 9. Place **STAR WASHER** onto spindle and wind on **M10 NUT** and tighten to 6Nm
- 10. Re-attached spring to upper inspection plate and re-fasten plate check spring tension is sufficient (when this is not possible attached spring before placing door rod on cam)
- Test operation of handle system, ensure self-latching operates smoothly. Refer to Storemasta's L-HANDLE TROUBLESHOOTING GUIDE if not latching correctly.
- 12. Re-Text Boxfasten lower inspection plate.